Application No.: 10/046,426

### REMARKS/ARGUMENTS

The present Amendment is in response to the Final Office Action mailed December 16, 2003 in the above-identified application. Enclosed herewith a petition requesting a two month extension of time for resetting the deadline for responding to the Final Office Action from March 16, 2004 to and including May 16, 2004.

In the Final Office Action, the Examiner rejected claims 1-5, 7-10 and 12-24 under 35 U.S.C. § 103(a) as being unpatentable over U.S. Patent Publication No. 2002/0076490 to Chiang et al. in view of U.S. Patent No. 6,442,950 to Tung and U.S. Patent No. 3,564,454 to Schrader. Referring to FIGS. 13 and 25 thereof, Chiang discloses a process chamber 12 having a As shown in FIG. 25 thereof, Chiang's moveable shield 14. shield 14 includes a channel 304 for receiving a cooling or The cooling or heating fluid flows into shield heating fluid. 14 through at least one hollow shield support leg 306, which extends through shield cap 196 into channel 304. As described in paragraph 148 of the Chiang reference, the channel 304 is "annular and runs about two-thirds of the way around the base of shield 14." Thus, Chiang fails to teach that an internal cavity of a cylindrical shutter extends completely around a wafer carrier secured within a reaction chamber, as required by claim 1 of the present application. Applicants note that the Examiner has acknowledged this deficiency in Chiang.

In order to overcome the above-noted deficiency in Chiang, the Examiner cited Tung. Referring to FIG. 3A thereof, Tung teaches a reaction chamber having an inner wall 33 defining a space for accommodating a wafer, and a removable shield liner 37 substantially surrounding the wafer and covering portions of the inner wall. The inner wall 33 and the removable shield liner 37 define a sealed space 38 adapted to receive a temperature-controlling gas in thermal communication with the removable liner for controlling the internal temperature of the reaction chamber.

Docket No.: VEECO 3.0-069

Application No.: 10/046,426

The Examiner has also cited Schrader as teaching the use of a wafer carrier being secured within a reaction chamber, whereby a cylindrical shutter completely surrounds at least one of the wafer carriers.

In response to the Examiner's Section 103(a) rejection Tung and Schrader, Applicants submit herewith under Chiang, 1.131. the C.F.R. In to 37 Declarations pursuant Declarations, each of the inventors has declared a reduction to practice of the invention claimed in the present application before December 15, 2000. Thus, the invention claimed in the present application was conceived and reduced to practice prior to the earliest priority dates of both Chiang and Tung. of the above facts, Applicants respectfully request that the Examiner remove Chiang and Tung as prior art references and allow claims 1-5, 7-10 and 12-24.

Applicants also note that Tung discloses a removable shield liner 37 that substantially surrounds a wafer and covers portions of an inner wall of a reactor. Applicants respectfully assert that one skilled in the art would have no motivation to combine Tung with Chiang's shutter that is moveable between open and closed positions. Applicants respectfully assert that the Examiner has engaged in prohibited hindsight reconstruction by using the claims of the present application as a roadmap for In addition, even if one were piecing together the prior art. motivated to combine Chiang and Tung, the combination would not of the produce the limitations found in claim 1 For all of these reasons, Applicants respectfully assert that claims 1-5, 7-10 and 12-24 are unobvious over the references cited by the Examiner and are otherwise allowable.

The Examiner also rejected claim 6 under 35 U.S.C. § 103(a) as being unpatentable over the combination of Chiang, Tung and Schrader and further in view of Japanese Patent No. 07-0707302 to Kawada et al. The Examiner has cited Kawada as teaching a reactor made of stainless steel. In response, Applicants respectfully assert that Kawada does not overcome the deficiencies noted above in Chiang, Tung and Schrader.

Application No.: 10/046,426 Docket No.: VEECO 3.0-069

In view of the above, each of the presently pending claims in this application is believed to be in immediate condition for allowance. Accordingly, the Examiner is respectfully requested to withdraw the outstanding rejection of the claims and to pass this application to issue.

If, however, for any reason the Examiner does not believe that such action can be taken at this time, it is respectfully requested that she telephone Applicants' attorney at (908) 654-5000 in order to overcome any additional objections which she might have.

If there are any additional charges in connection with this requested amendment, the Examiner is authorized to charge Deposit Account No. 12-1095 therefor.

Dated: May 13, 2004

Respectfully submitted,

Michael J. Doherty

Registration No.: 40,592 LERNER, DAVID, LITTENBERG, KRUMHOLZ & MENTLIK, LLP

600 South Avenue West

Westfield, New Jersey 07090

(908) 654-5000

Attorney for Applicant

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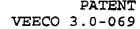
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# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of Gurary et al.

Application No. 10/046,426

Filed: January 16, 2002

For: REACTOR HAVING A MOVABLE

SHUTTER

Group Art Unit: 1763

Examiner: K. Moore

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

### DECLIFICATION UNDER 37 C.F.R. § 1.131

X

Sir:

- 1. I, Alex Gurary, am one of the co-inventors with Scott Elman, Keng Moy and Vadim Boguslavskiy of the above-identified pending U.S. Patent Application No. 10/046,426, filed in the United States Patent and Trademark Office on January 16, 2002.
- 2. I was employed by Emcore Corporation, the original assignee of Application No. 10/046,426, as a Director, Advanced Systems Development during a period from June 1989 through November 2003. In November 2003, the TurboDisc division of Emcore Corporation was purchased by Veeco Instruments Inc. Since that date to the present, I have been employed by Veeco Instruments Inc. as a Director, Advanced Systems Development.

- 3. Or December 23, 2003, Application No. 10/046,426 was assigned from Emcore Corporation to Veeco Instruments Inc. A Patent Assignment for Application No. 10/046,426 was recorded in the United States Patent and Trademark Office at Reel 014242, Frame 0267, on January 8, 2004. A copy of the Patent Assignment is annexed hereto as Exhibit A.
- 4. I am aware that Application No. 10/046,426 claims benefit of U.S. Provisional Application Ser. No. 60/296,598, filed June 7, 2001.
- 5. I invented the subject matter of Application No. 10/046,426, including at least one of the claims therein, with Scott Elman, Keng Moy and Vadim Boguslavskiy, and in accordance with our invention, we reduced the invention to practice prior to December 15, 2000
- 6. I am familiar with the prosecution of Application No. 10/046,426, including the Office Action mailed December 16, 2003. In particular, this Office Action includes a rejection based in part upon U.S. Patent Application Publication No. U.S. 2002/0076490 to Chiang et al. (the '490 published application) and U.S. Patent No. 1,442,950 to Tung (the '950 patent).
- 7. I make this Declaration under 37 C.F.R. § 1.131 in order to present a showing of facts establishing a reduction to practice of the invention claimed in Application No. 10/046,426 in this country prior to December 15, 2000, which is the earliest effective filing date of the '490 published application.

- 8. All of the facts described herein took place in the United States.
- Annexed hereto is Exhibit B, which is a true copy of an Emcore Pater t Disclosure, the date of which has been redacted, but which predates December 15, 2000. The disclosure details a reactor for epitaxial deposition having a cylindrical shutter with an internal cavity for receiving a coolant, which discloses each and every feature of the reactor as claimed in at least one pending claim of Application No. 10/046,426. As set forth in the patent disclosure, my invention is described as a reactor for growing epitaxial layers including an airtight reaction chamber having a passthrough opening for inserting and removing wafer carriers from the reaction chamber, and cylindrical shutter located inside the reaction chamber for selectively closing the passthrough opening, the cylindrical shutter being movable between a first position for closing the passthrough opening and a second position for opening the passthrough opening whereby the cylindrical shutter has an internal cavity adapted to receive a cooling fluid.
- of an Emcore print, the date of which has been redacted, but which predates December 15, 2000. The print details a cylindrical shutter having an internal cavity for receiving a coolant.

11. Prior to December 15, 2000, we thus invented and actually reduced to practice a reactor for growing epitaxial layers having a cylindrical shutter with an internal cavity adapted to receive a cooling fluid.

12. It is submitted that the foregoing presentation of facts and supporting documentation establishes the completion of Applicants' claimed invention and that such completion predates December 15, 2000.

of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

05/12/2004

ALEXANDER GURARY

Attachments:

Exhibit A - Merger Document

Exhibit B - Emcore Corporation Patent Disclosure

Exhibit C - Emcore Corporation Print

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3.0-069 Docket No.: F53342 RECORDATION FORM COVER SHEET U.S. DEPARTMENT OF COMMERCE FORM PTO-1595 (Modified) (Rev. 03-01) OMB No. 0861-0027 (exp.5/31/2002) Patent and Trademark Office PATENTS ONLY Tab settings 🔷 🔷 🔻 To the Director of the United States Patent and Trademark Office: Please record the attached original documents or copy thereof. 2. Name and address of receiving party(ies): 1. Name of conveying party(ies): **EMCORE** Corporation Name: Veeco Instruments Inc. Internal Address: Additional names(s) of conveying party(ies) ⊠ Yes ☐ No 3. Nature of conveyance: ☐ Merger Street Address: \_\_\_ ■ Assignment ☐ Security Agreement ☐ Change of Name City: Woodbury \_\_\_\_\_ State: NY\_\_ ZIP; 11797 Other \_ Execution Date: December 22, 2003 Additional name(s) & address(es) attached? 

Yes 

No 4. Application number(s) or patent numbers(s): If this document is being filed together with a new application, the execution date of the application is: B. Patent No.(s) A. Patent Application No.(s) 09/619,254 60/514,959 4,714,091 5,336,324 5,835,678 6,001,183 4,772,356 5,544,618 10/046,426 10/304,646 4,838,983 5,759,281 6,080,241 4,969,416 5,835,677 10/268,464 6,197,121 191013 Additional numbers attached? 

Yes 

No 5. Name and address of party to whom correspondence 6. Total number of applications and patents involved: concerning document should be mailed: \$880.00 Name: Philip Braginsky 7. Total fee (37 CFR 3.41):....\$ 880.00 Internal Address: \_\_ ☐ Enclosed - Any excess or insufficiency should be credited or debited to deposit account 동 Authorized to be charged to deposit account 8. Deposit account number: Street Address: \_\_ 19-1013 City: Garden City State: NY ZIP: 11530 (Attach duplicate copy of this page if paying by deposit account) DO NOT USE THIS SPACE 9. Statement and signature. To the best of my knowledge and belief, the foregoing information is frue and confect and any attached copy is a true copy of the original document.

Philip Braginsky, 40,527

Name of Person Signing

Total number of pages including cover sheet, attachments, and document:

Date

January 8, 2004

Mail documents to be recorded with required cover sheet information to:

Signature

;516 742 4366 # 3/ B

# Additional patent numbers:

6,368,404 6,349,270 6,492,625 6,506,252 6,547,876

> PATENT REEL: 014242 FRAME: 0266

### Patent Assignment

WHEREAS, EMCORE Corporation (hereinafter, "Assignor"), a New Jersey corporation with a place of business at 145 Belmont Drive, Somerset, NJ is the owner of rights in certain patents and/or patent applications listed in the attached Schedule, and the inventions disclosed and claimed therein (the "Patents");

WHEREAS, Veeco Instruments Inc. (hereinafter, "Assignee"), a corporation organized and existing under the laws of the State of Delaware with offices at 100 Sunnyside Blvd., Suite B, Woodbury, NY 11797-2902, United States of America, desires to acquire Assignor's entire right, title, and interest in and to the Patents; and

WHEREAS, Assignor and Assignee have entered into an Intellectual Property Agreement pursuant to which Assignor has agreed to assign certain proprietary technology, including the Patents, to Assignee.

NOW THEREFORE, effective immediately by this document, and for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor does hereby sell, assign and transfer to Assignee, and its successors and assigns, Assignor's entire right, title, and interest, in the United States and all foreign countries, in the Patents, and all continuations, divisions, extensions, reexaminations, reissues, and substitutes thereof, rights of priority under the International Convention for the Protection of Industrial Property, the Inter-American Convention Relating to Patents, Designs and Industrial Models, and any other international agreements to which the United States adheres, and in and to all income, royalties, damages, claims, and payments now or hereafter due or payable with respect thereto, and in and to all causes of action (either in law or in equity) and the right to sue, counterclaim, and recover for past, present, and future infringement of the rights assigned to Assignee hereunder.

Assignor hereby agrees to execute any papers and to perform such other proper acts as reasonably necessary to secure to Assignee or to its successors or assigns, the rights, title and interest hereby transferred.

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PATENT REEL: 014242 FRAME: 0267 WHEREFORE, Assignor has duly executed this Patent Assignment on the date indicated below.

("Assignor")

Bv:

Howard Brodie

Vice President & General Coursel

Date: December 22, 2003

[STATE OF New Jersey )

04: 4:22FM:SSMP

COUNTY OF Monmouth )

On this <u>B2</u> day of <u>Occasho</u> <u>200</u> before me, a Notary Public in and for the County of <u>Manmouth</u> in the State of <u>New Tersoy</u>, personally appeared Howard 10. Bradicand being duly sworn, averred that, being duly authorized, he executed the foregoing Assignment as his free and voluntary act for the uses and purposes therein set forth.

**NOTARY PUBLIC** 

My Commission Expires: 5/1/2007

SILVIA GENTILE NOTARY PUBLIC OF NEW JERSEY My Commission Expires May 1, 2007

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PATENT

**REEL: 014242 FRAME: 0268** 

U.S. Patent No. 6,506,252 Chinese Patent Appln. No. 01822507.1 European Patent Appln. No. 01964250.3 Japanese Patent Appln. No. 2002-562804 Korean Patent Appln. No. 10-2003-7010387

SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CVD

U.S. Patent No. 6,547,876	APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION
U.S. Patent Appln. No. 09/619,254 European Patent Appln. No. 00952166.7 Japanese Patent Appln. No. 512955/2001 Korean Patent Appln. No. 2002-701052 Taiwan Patent No. NI-154647	APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREOF
U.S. Patent Appln. No. 10/046,426	REACTOR HAVING A MOVABLE SHUTTER
U.S. Patent Appln. No. 10/304,646 U.S. Patent Appln. No. 10/268,464	SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION
U.S. Patent Appln. No. 09/619,254	APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREFOR
U.S. Provisional Appln. No. 60/514,959	WAFER CARRIER FOR GROWING GaN WAFERS
PCT/US03/26112 Taiwan Patent Appln. No. 092125071	ALKYL PUSH FLOW FOR VERTICAL FLOW ROTATING DISK REACTORS
N/A	METHOD AND DEVICE FOR WAFER AND CARRIER CONTROL DURING MOCVD OF GAN RELATED MATERIALS

**REEL: 014242 FRAME: 0270** 

### Patent Schedule

U.S. Patent No. 4,714,091 Japanese Patent No. 1758220	MODULAR GAS HANDLING APPARATUS
U.S. Patent No. 4,772,356 U.S. Patent No. 4,838,983 U.S. Patent No. 4,969,416	GAS TREATMENT APPARATUS AND METHOD
U.S. Patent No. 5,336,324 U.S. Patent No. 5,544,618	APPARATUS FOR DEPOSITING A COATING ON A SUBSTRATE
U.S. Patent No. 5,759,281	CVD REACTOR FOR UNIFORM HEATING WITH RADIANT HEATING ELEMENTS
U.S. Patent No. 5,835,677 U.S. Patent No. 5,835,678	LIQUID VAPORIZER SYSTEM AND METHOD
U.S. Patent No. 6,001,183	WAFER CARRIERS FOR EXITAXIAL GROWTH PROCESSES
U.S. Patent No. 6,080,241	CHEMICAL VAPOR DEPOSITIONS CHAMBER HAVING AN ADJUSTABLE FLOW FLANGE
U.S. Patent No. 6,197,121	CHEMICAL VAPOR DEPOSITION APPARATUS
U.S. Patent No. 6,368,404	INDUCTION HEATING CHEMICAL VAPOR DEPOSITION REACTOR
U.S. Patent No. 6,349,270	METHOD AND APPARATUS FOR MEASURING THE TEMPERATURE OF OBJECTS ON A FAST MOVING HOLDER
U.S. Patent No. 6,492,625 Chinese Patent Appln. No. 01819511.3 European Patent Appln. No. 01957492.0 Japanese Patent Appln. No. 2002-530254 Korean Patent Appln. No. 10-2003-700383	APPARATUS AND METHOD FOR CONTROLLING TEMPERATURE UNIFORMITY OF SUBSTRATES

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PATENT REEL: 014242 FRAME: 0269

### REACTOR FOR HIGH TEMPERATURE EPITAXIAL DEPOSITION

EMCORE Corporation, 145 Belmont Drive, Somerset, NJ 08873 Authors: Keng Moy. Scott Elman, Vadim Boguslavskiy, Alex Gurary

### PATENT DISCLOSURE

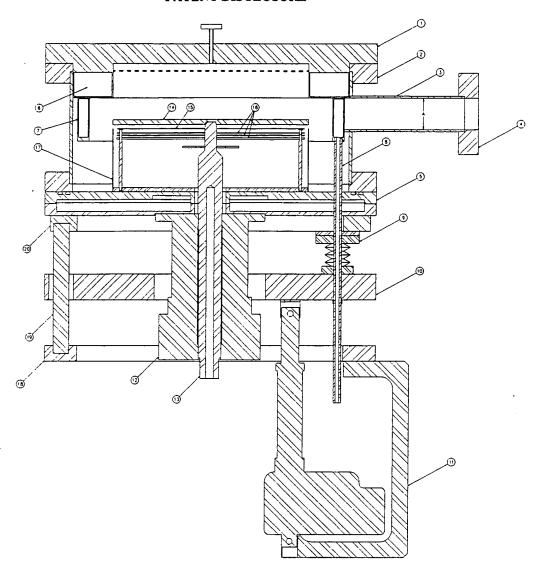


Figure 1. Schematics of the reactor for high temperature epitaxial deposition

#### Abstract.

Object of the invention is a reactor for high temperature epitaxial deposition with mechanism for wafer carrier transfer in and out reactor which do not produce disturbance in the axisymmetric uniformity of thermal and flow field inside reactor and, hence, provides for extremely uniform epitaxial deposition. Invention is applicable preferably to axisymmetric reactor for epitaxial deposition of siC (1600 C) and GaN (1100 C). Additionally invention is applicable for epitaxial reactor based on the high speed vertical rotating disk technology.

### Background of the invention.

Most of production level epitaxial deposition reactors have a cylindrical shape with opening on the side wall to transfer wafer carriers in and out of the reactor. Opening on the side is connected through the gate valve with load lock which allows the reactor to be open each run while maintaining a low level of contamination in the reactor environment required for the advanced epitaxial deposition. During the deposition run the opening on the wall is covered by the special movable shutter with surface larger than opening to prevent gate valve overheating and particles formation. Unfortunately shutter also provides disturbance in the process flow dynamic (because to provide its movement shutter could not perfectly fit dimensions of the opening in the wall) and disturbance in the reactor thermal dynamic (because heat flow from the shutter is unavoidably different from the wall). Especially significant is thermal disturbance from the shutter in the reactor for high temperature epitaxial deposition (SiC – 1600 C, GaN – 1100 C) where reactor wall are usually water cooled while shutter is not. Because shutter components are logically located approximately on the wafer carrier level, the disturbance from it can have a significant negative effect on the deposition process which is extremely sensitive to uniformity of reactants flow and temperature distribution inside process reactor.

### Description of the invention.

Invention is schematically shown (but not limited to) in figure 1. Cylindrical process reactor 2 is made of stainless steel. Reactants are introduced inside reactor 2 through the shower head type water cooled injector flange 1. Water cooled element 6 confine reactants flow to increase deposition efficiency. Wafer carrier 14 with substrates (Si, GaAs, Ge, InP, SiC, sapphire, etc.) for epitaxial deposition can be transferred by special vacuum robot (not shown in figure) through the passthrough 3 with flange 4 connected to gate valve (not shown) that separate reactor environment. Wafer carrier 14 is heated by the radiant heating element(s) 15 which high heating efficiency is provided by three horizontal heat shields 16 and vertical cylindrical heat shield 17. Wafer carrier is supported and spanned by the water cooled spindle 13 sealed from outside by commercially available vacuum rotary feedthrough (in most cases ferrofluidic type) 12 with implemented electrical motor. Process reactor 2 and rotary feedthrough 12 are fixed on water cooled base plate 5.

Passthrough 3 opening is covered by cylindrical shutter 7 with internal cavity for water cooling. Shutter 7 is located on at least two tubing 8 (only one is shown in figure) which is sealed to the reactor based plate 5 using bellow 9. Another end of the tubing 8 is connected to the moveable plate 10 installed using linear motion guide 19 connected through the spacer 20 to the reactor base plate 5. Plate 10 can move up and down by electro-mechanical actuator 11 fixed using stationary plate 18, guide 19, and spacer 20 on the reactor base plate 5. Cooling water is supplied to moveable shutter 7 through the flexible tubing (not shown) connected with the first tube 8, second tube 8 provide for cooling water return.

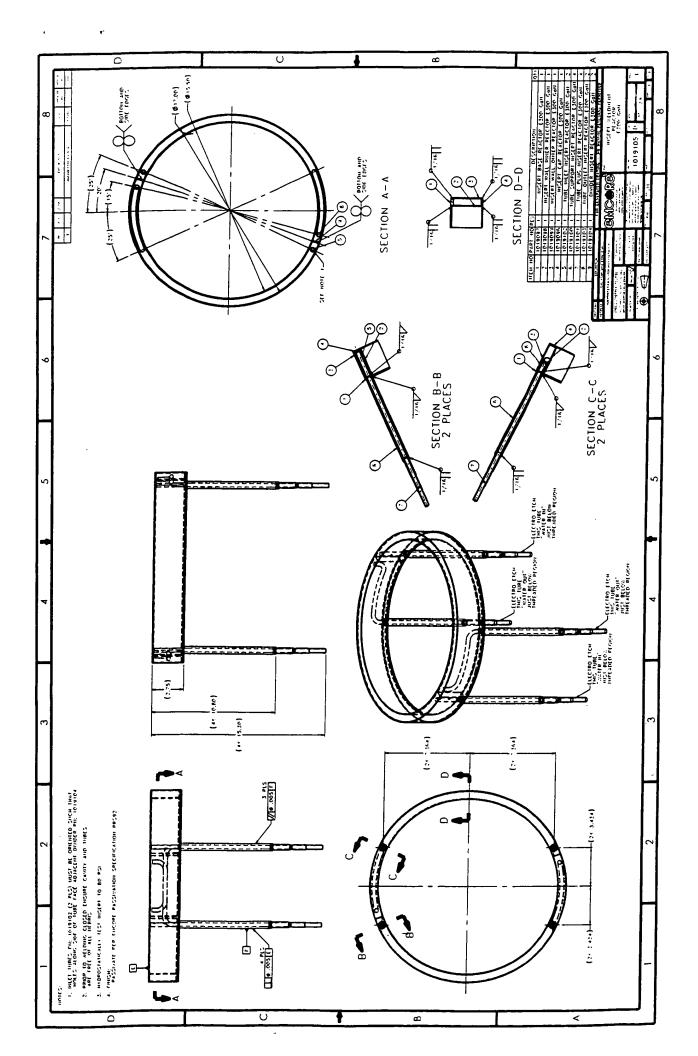
Movable tubing allows the water cooled shutter 7 to close passthrough 3 opening during epitaxial deposition run. At this time water cooled shutter 7 provides for uniform temperature and flow field around wafer carrier 14 that are required for uniform epitaxial deposition. When deposition run is over, the water cooled shutter 7 is moved down (by force transferred through tubing 8 from electro- mechanical actuator 11) and open passthrough 3 to transfer old carrier 14 from the reactor and new carrier 14 (not shown) in to the reactor.

#### History of the invention:

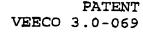
Water cooled cylindrical shutter was independently suggested and implemented by Alex Gurary and Vadim Boguslavskiy in D75 shell reactor on system 6; and by Keng Moy and Scott Elman in E300 GaN system. No system with water cooled cylindrical shutter was sold so far and this design was not presented in papers or on the conferences.

### Why we should apply for this invention:

We will protect IP on new important for EMCORE product – E300 GaN system. We strongly believe that successful implementation of this system is largely due to uniform flow and thermal field achieved because of cylindrical water cooled shutter implementation is this system. In future we can expect use such a shutter on new generation of EMCORE's systems.



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# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of Gurary et al.

Application No. 1C/046,426

Filed: January 15, 2002

For: REACTOR HAVING A MOVABLE

SHUTTER

Group Art Unit: 1763

Examiner: K. Moore

Commissioner for Patents P.O. Box 1450 Alexandria, VA 223.3-1450

# DECLIRATION UNDER 37 C.F.R. § 1.131

X

Sir:

- 1. I, Vadim Boguslavskiy, am one of the co-inventors with, Alex Gurary, Scott Elman and Keng Moy of the above-identified pending U.S. Patent Application No. 10/046,426, filed in the United States Patent and Trademark Office on January 16, 2002.
- 2. I was employed by Emcore Corporation, the original assignee of Application No. 10/046,426, as a Staff Engineer during a period from February 1996 through November 2003. In November 2003, the PurboDisc division of Emcore Corporation was purchased by Veeco Instruments Inc. Since that date to the present, I have been employed by Veeco Instruments Inc. as an Engineer.

- 3. On December 23, 2003, Application No. 10/046,426 was assigned from Emcore Corporation to Veeco Instruments Inc. A Patent Assignment for Application No. 10/046,426 was recorded in the United States Patent and Trademark Office at Reel 014242, Frame 0267, on January 8, 2004. A copy of the Patent Assignment is annexed hereto as Exhibit A.
- 4. I am aware that Application No. 10/046,426 claims benefit of U.S. Provisional Application Ser. No. 60/296,598, filed June 7, 2001.
- 5. I invented the subject matter of Application No. 10/046,426, including at least one of the claims therein, with Scott Elman, Keng May and Vadim Boguslavskiy, and in accordance with our invention, we reduced the invention to practice prior to December 15, 2000
- 6. I am familiar with the prosecution of Application No. 10/046,426, including the Office Action mailed December 16, 2003. In particular, this Office Action includes a rejection based in part upon J.S. Patent Application Publication No. U.S. 2002/0076490 to Chiang et al. (the '490 published application) and U.S. Patent No. 5,442,950 to Tung (the '950 patent).
- 7. I make this Declaration under 37 C.F.R. § 1.131 in order to present a showing of facts establishing a reduction to practice of the invention claimed in Application No. 10/046,426 in this country prior to December 15, 2000, which is the earliest effective filing date of the '490 published application.

- 8. All of the facts described herein took place in the United States.
- Annexed hereto is Exhibit B, which is a true copy of an Emcore Pater: t Disclosure, the date of which has been redacted, but which predates December 15, 2000. The disclosure details a reactor for epitaxial deposition having a cylindrical shutter with an internal cavity for receiving a coolant, which discloses each and every feature of the reactor as claimed in at least one pending claim of Application No. 10/046,426. As set forth in the patent disclosure, my invention is described as a reactor for growing epitaxial layers including an airtight reaction chamber having a passthrough opening for inserting and removing wafer carriers from the reaction chamber, and a cylindrical shutter located inside the reaction chamber for selectively closing the passthrough opening, the cylindrical shutter being movable between a first position for closing the passthrough opening and a second position for opening the passthrough opening whereby the cylindrical shutter has an internal cavity adapted to receive a cooling fluid.
- 10. Annexed hereto is Exhibit C, which is a true copy of an Emcore print, the date of which has been redacted, but which predates December 15, 2000. The print details a cylindrical shutter having an internal cavity for receiving a coolant.

11. Prior to December 15, 2000, we thus invented and actually reduced to practice a reactor for growing epitaxial layers having a cylindrical shutter with an internal cavity adapted to receive a cooling fluid.

12. It is submitted that the foregoing presentation of facts and supporting documentation establishes the completion of Applicants' claimed invention and that such completion predates December 15, 2000.

of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

May 12, 2004

VADIM BOGUSLAYSKIY

Attachments:

Exhibit A - Merger Document

Exhibit B - Emcore Corporation Patent Disclosure

Exhibit C - Emacore Corporation Print

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3.0-069

Docket No.: F53342

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FORM PTO-1595 (Modified) (Rev. 03-01)	RECORDATION FO	ORM COVER SHEET		PARTMENT OF Patent and Trac	
OMB No. 0661-0027 (exp.3/31/2002) P08/REV03	PATENT	S ONLY		Patent and Trac	pariate Office
Tab settings → → ▼	▼	<b>*</b>		▼	▼
To the Director of the United States Pa	itent and Trademark Offic	e: Please record the at	tached original docume	ents or copy th	nereof.
Name of conveying party(ies):     EMCORE Corporation		2. Name and addre	ess of receiving party	(ies):	
		Name: Veeco In	struments Inc.		
		Internal Address	; <u> </u>		
Additional names(s) of conveying party(ies)	☑ Yes ☐ No				
3. Nature of conveyance:		, <del></del>			
Assignment	Merger	Street Address:		<u> </u>	
☐ Security Agreement ☐	Change of Name				
Other		City: Woodbury	State	: NY ZIP:	11797
Execution Date: December 22, 2003		Additional name(s) &	address(es) attached?	☐ Yes [	X) No
4. Application number(s) or patent number	ers(s):				
If this document is being filed together	with a new application,	the execution date of	the application is:		
A. Patent Application No.(s)		B. Patent N	o.(s)		
09/619,254 60/514,959 10/046,426		4,714,091 4,772,356	5,336,324 5,544,618	5,835,678 6,001,183	09619254
10/304,646 10/268,464		4,838,983 4,969,416	5,759,281 5,835,677	6,080,241 6,197,121	60
		, ,	2,222,211	, ,	
<i>F</i>	Additional numbers attach	ned? ⊠ Yes □ N	No	<del></del>	
Name and address of party to whom correspondence concerning document should be mailed:		6. Total number of applications and patents involved:			
Name: Philip Braginsky		7. Total fee (37 CFR			00 088
Internal Address:		☐ Enclosed - Any excess or insufficiency should be credited or debited to deposit account			
		☑ Authorized to	be charged to depos	it account	<u>و</u>
Street Address:		8. Deposit account n	umber:		
		19-1013			_ <del></del>
City: Garden City State:			of this page if paying by d	leposit accoun	t)
Statement and signature.	DO NOT US	SE THIS SPACE			
To the best of my knowledge and belief, of the original document.	, the foregoing informat	ign is true and correct	t and any attached co	opy is a true	copy
Philip Braginsky, 40,527		\	January	8, 2004	
Name of Person Signing		Signature	\ 6	Date	
Total number of p	pages including cover she	et, attachments, and do	cument:		

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Additional patent numbers:

6,368,404 6,349,270 6,492,625 6,506,252

6,547,876

REEL: 014242 FRAME: 0266

### Patent Assignment

WHEREAS, EMCORE Corporation (hereinafter, "Assignor"), a New Jersey corporation with a place of business at 145 Belmont Drive, Somerset, NJ is the owner of rights in certain patents and/or patent applications listed in the attached Schedule, and the inventions disclosed and claimed therein (the "Patents");

WHEREAS, Veeco Instruments Inc. (hereinafter, "Assignee"), a corporation organized and existing under the laws of the State of Delaware with offices at 100 Sunnyside Blvd., Suite B, Woodbury, NY 11797-2902, United States of America, desires to acquire Assignor's entire right, title, and interest in and to the Patents; and

WHEREAS, Assignor and Assignee have entered into an Intellectual Property Agreement pursuant to which Assignor has agreed to assign certain proprietary technology, including the Patents, to Assignee.

NOW THEREFORE, effective immediately by this document, and for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor does hereby sell, assign and transfer to Assignee, and its successors and assigns, Assignor's entire right, title, and interest, in the United States and all foreign countries, in the Patents, and all continuations, divisions, extensions, reexaminations, reissues, and substitutes thereof, rights of priority under the International Convention for the Protection of Industrial Property, the Inter-American Convention Relating to Patents, Designs and Industrial Models, and any other international agreements to which the United States adheres, and in and to all income, royalties, damages, claims, and payments now or hereafter due or payable with respect thereto, and in and to all causes of action (either in law or in equity) and the right to sue, counterclaim, and recover for past, present, and future infringement of the rights assigned to Assignee hereunder.

Assignor hereby agrees to execute any papers and to perform such other proper acts as reasonably necessary to secure to Assignee or to its successors or assigns, the rights, title and interest hereby transferred.

H:\work\1714\F53297\Assignments\Patent Assignment.doc

PATENT REEL: 014242 FRAME: 0267 WHEREFORE, Assignor has duly executed this Patent Assignment on the date indicated below.

("Assignor")

By:

Howard Brodie

Vice President & General Coursel

Date: December 22, 2003

[STATE OF <u>New Jersey</u>)

COUNTY OF Monmouth

On this <u>B2</u> day of <u>Occupy</u> before me, a Notary Public in and for the County of <u>Menmeuth</u> in the State of <u>New Tersey</u>, personally appeared the coing duly sworn, averred that, being duly authorized, he executed the going Assignment as his free and voluntary act for the uses and purposes therein set forth.

### NOTARY PUBLIC

My Commission Expires:  $\frac{5}{1/2007}$ 

SILVIA GENTILE NOTARY PUBLIC OF NEW JERSEY My Commission Expires May 1, 2007

H:\work\1714\F53297\Assignments\Patent Assignment.doc

**PATENT** 

REEL: 014242 FRAME: 0268

U.S. Patent No. 6,506,252 Chinese Patent Appln. No. 01822507.1 European Patent Appln. No. 01964250.3 Japanese Patent Appln. No. 2002-562804 Korean Patent Appln. No. 10-2003-7010387

SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CVD

U.S. Patent No. 6,547,876

APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION

U.S. Patent Appln. No. 09/619,254 European Patent Appln. No. 00952166.7 Japanese Patent Appln. No. 512955/2001 Korean Patent Appln. No. 2002-701052 Taiwan Patent No. NI-154647 APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREOF

U.S. Patent Appln. No. 10/046,426

REACTOR HAVING A MOVABLE SHUTTER

U.S. Patent Appln. No. 10/304,646 U.S. Patent Appln. No. 10/268,464 SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION

U.S. Patent Appln. No. 09/619,254

APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREFOR

U.S. Provisional Appln. No. 60/514,959

WAFER CARRIER FOR GROWING GaN
WAFERS

PCT/US03/26112 Taiwan Patent Appln. No. 092125071 ALKYL PUSH FLOW FOR VERTICAL FLOW ROTATING DISK REACTORS

N/A

METHOD AND DEVICE FOR WAFER AND CARRIER CONTROL DURING MOCVD OF Gan related materials

REEL: 014242 FRAME: 0270

# Patent Schedule

U.S. Patent No. 4,714,091 Japanese Patent No. 1758220	MODULAR GAS HANDLING APPARATUS
U.S. Patent No. 4,772,356 U.S. Patent No. 4,838,983 U.S. Patent No. 4,969,416	GAS TREATMENT APPARATUS AND METHOD
U.S. Patent No. 5,336,324 U.S. Patent No. 5,544,618	APPARATUS FOR DEPOSITING A COATING ON A SUBSTRATE
U.S. Patent No. 5,759,281	CVD REACTOR FOR UNIFORM HEATING WITH RADIANT HEATING ELEMENTS
U.S. Patent No. 5,835,677 U.S. Patent No. 5,835,678	LIQUID VAPORIZER SYSTEM AND METHOD
U.S. Patent No. 6,001,183	WAFER CARRIERS FOR EXITAXIAL GROWTH PROCESSES
U.S. Patent No. 6,080,241	CHEMICAL VAPOR DEPOSITIONS CHAMBER HAVING AN ADJUSTABLE FLOW FLANGE
U.S. Patent No. 6,197,121	CHEMICAL VAPOR DEPOSITION APPARATUS
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U.S. Patent No. 6,349,270	METHOD AND APPARATUS FOR MEASURING THE TEMPERATURE OF OBJECTS ON A FAST MOVING HOLDER
U.S. Patent No. 6,492,625 Chinese Patent Appln. No. 01819511.3 European Patent Appln. No. 01957492.0 Japanese Patent Appln. No. 2002-530254 Korean Patent Appln. No. 10-2003-7003837	APPARATUS AND METHOD FOR CONTROLLING TEMPERATURE UNIFORMITY OF SUBSTRATES

H:\work\1714\F53342\Misc\Patent Schedule.doc

PATENT REEL: 014242 FRAME: 0269

### REACTOR FOR HIGH TEMPERATURE EPITAXIAL DEPOSITION

EMCORE Corporation, 145 Belmont Drive, Somerset, NJ 08873 Authors: Keng Moy. Scott Elman, Vadim Boguslavskiy, Alex Gurary

### PATENT DISCLOSURE

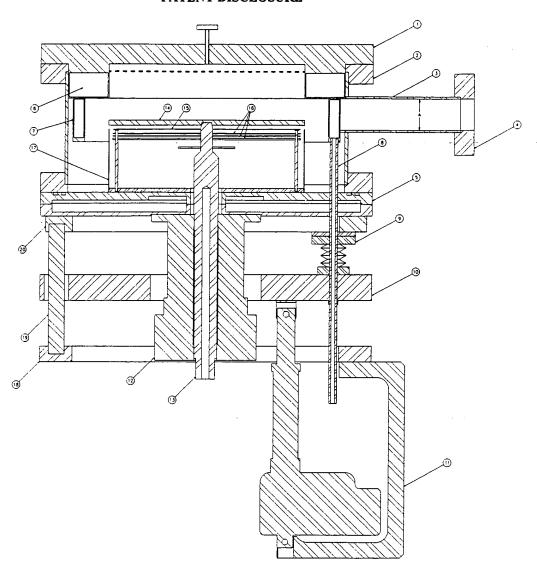


Figure 1. Schematics of the reactor for high temperature epitaxial deposition

### Abstract.

Object of the invention is a reactor for high temperature epitaxial deposition with mechanism for wafer carrier transfer in and out reactor which do not produce disturbance in the axisymmetric uniformity of thermal and flow field inside reactor and, hence, provides for extremely uniform epitaxial deposition. Invention is applicable preferably to axisymmetric reactor for epitaxial deposition of siC (1600 C) and GaN (1100 C). Additionally invention is applicable for epitaxial reactor based on the high speed vertical rotating disk technology.

#### Background of the invention.

Most of production level epitaxial deposition reactors have a cylindrical shape with opening on the side wall to transfer wafer carriers in and out of the reactor. Opening on the side is connected through the gate valve with load lock which allows the reactor to be open each run while maintaining a low level of contamination in the reactor environment required for the advanced epitaxial deposition. During the deposition run the opening on the wall is covered by the special movable shutter with surface larger than opening to prevent gate valve overheating and particles formation. Unfortunately shutter also provides disturbance in the process flow dynamic (because to provide its movement shutter could not perfectly fit dimensions of the opening in the wall) and disturbance in the reactor thermal dynamic (because heat flow from the shutter is unavoidably different from the wall). Especially significant is thermal disturbance from the shutter in the reactor for high temperature epitaxial deposition (SiC – 1600 C, GaN – 1100 C) where reactor wall are usually water cooled while shutter is not. Because shutter components are logically located approximately on the wafer carrier level, the disturbance from it can have a significant negative effect on the deposition process which is extremely sensitive to uniformity of reactants flow and temperature distribution inside process reactor.

### Description of the invention.

Invention is schematically shown (but not limited to) in figure 1. Cylindrical process reactor 2 is made of stainless steel. Reactants are introduced inside reactor 2 through the shower head type water cooled injector flange 1. Water cooled element 6 confine reactants flow to increase deposition efficiency. Wafer carrier 14 with substrates (Si, GaAs, Ge, InP, SiC, sapphire, etc.) for epitaxial deposition can be transferred by special vacuum robot (not shown in figure) through the passthrough 3 with flange 4 connected to gate valve (not shown) that separate reactor environment. Wafer carrier 14 is heated by the radiant heating element(s) 15 which high heating efficiency is provided by three horizontal heat shields 16 and vertical cylindrical heat shield 17. Wafer carrier is supported and spanned by the water cooled spindle 13 sealed from outside by commercially available vacuum rotary feedthrough (in most cases ferrofluidic type) 12 with implemented electrical motor. Process reactor 2 and rotary feedthrough 12 are fixed on water cooled base plate 5.

Passthrough 3 opening is covered by cylindrical shutter 7 with internal cavity for water cooling. Shutter 7 is located on at least two tubing 8 (only one is shown in figure) which is sealed to the reactor based plate 5 using bellow 9. Another end of the tubing 8 is connected to the moveable plate 10 installed using linear motion guide 19 connected through the spacer 20 to the reactor base plate 5. Plate 10 can move up and down by electro-mechanical actuator 11 fixed using stationary plate 18, guide 19, and spacer 20 on the reactor base plate 5. Cooling water is supplied to moveable shutter 7 through the flexible tubing (not shown) connected with the first tube 8, second tube 8 provide for cooling water return.

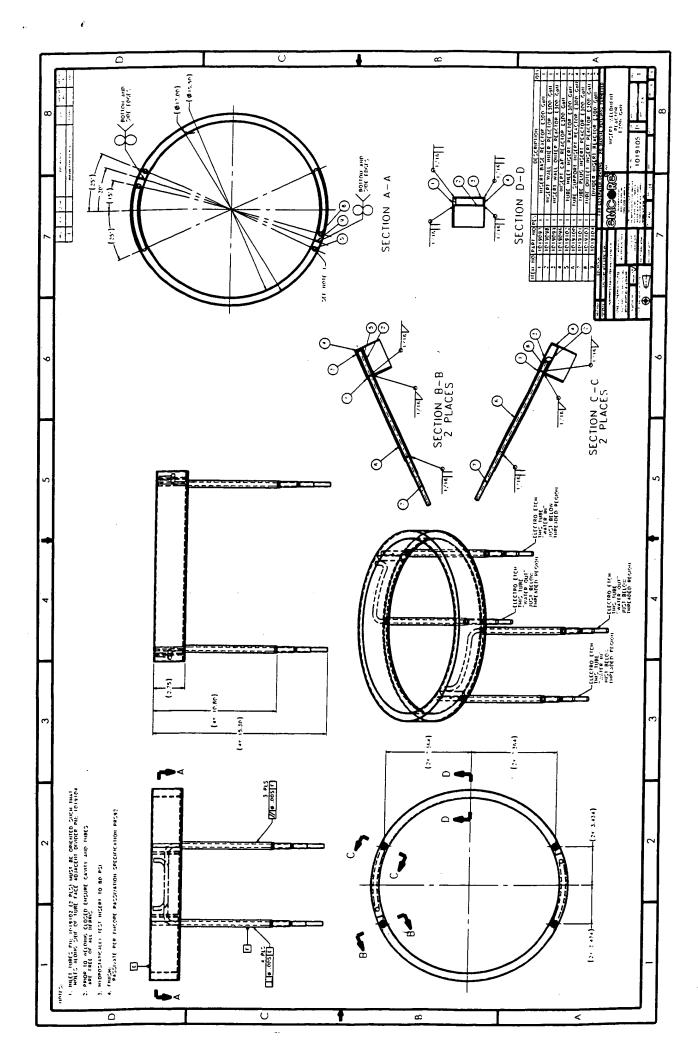
Movable tubing allows the water cooled shutter 7 to close passthrough 3 opening during epitaxial deposition run. At this time water cooled shutter 7 provides for uniform temperature and flow field around wafer carrier 14 that are required for uniform epitaxial deposition. When deposition run is over, the water cooled shutter 7 is moved down (by force transferred through tubing 8 from electro- mechanical actuator 11) and open passthrough 3 to transfer old carrier 14 from the reactor and new carrier 14 (not shown) in to the reactor.

### History of the invention:

Water cooled cylindrical shutter was independently suggested and implemented by Alex Gurary and Vadim Boguslavskiy in D75 shell reactor on system 6; and by Keng Moy and Scott Elman in E300 GaN system. No system with water cooled cylindrical shutter was sold so far and this design was not presented in papers or on the conferences.

### Why we should apply for this invention:

We will protect IP on new important for EMCORE product – E300 GaN system. We strongly believe that successful implementation of this system is largely due to uniform flow and thermal field achieved because of cylindrical water cooled shutter implementation is this system. In future we can expect use such a shutter on new generation of EMCORE's systems.





### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of Gurary et al.

Application No. 13/046,426

Filed: January 16, 2002

For: REACTOR HAVING A MOVABLE

SHUTTER

Group Art Unit: 1763

Examiner: K. Moore

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

### DECLARATION UNDER 37 C.F.R. § 1.131

X

Sir:

- 1. I, Scott Elman, am one of the co-inventors with, Alex Gurary, Keng Moy and Vadim Boguslavskiy of the above-identified pending U.S. Patent Application No. 10/046,426, filed in the United States Patent and Trademark Office on January 16, 2002.
- 2. I was employed by Emcore Corporation, the original assignee of Application No. 10/046,426, as a Mechanical Designer during a period from April 1991 through November 2003. In November 2003, the EurboDisc division of Emcore Corporation was purchased by Veeco Instruments Inc. Since that date to the present, I have been employed by Veeco Instruments Inc. as a Mechanical Design Engineer.

- 3. On Descember 23, 2003, Application No. 10/046,426 was assigned from Emcore Corporation to Veeco Instruments Inc. A Patent Assignment for Application No. 10/046,426 was recorded in the United States Fatent and Trademark Office at Reel 014242, Frame 0267, on January 8, 2004. A copy of the Patent Assignment is annexed hereto as Exhibit A.
- 4. I am aware that Application No. 10/046,426 claims benefit of U.S. Provisional Application Ser. No. 60/296,598, filed June 7, 200...
- 5. I invented the subject matter of Application No. 10/046,426, including at least one of the claims therein, with Scott Elman, Keng Moy and Vadim Boguslavskiy, and in accordance with our invention, we reduced the invention to practice prior to December 15, 2000.
- 6. I am familiar with the prosecution of Application No. 10/046,426, including the Office Action mailed December 16, 2003. In particular, this Office Action includes a rejection based in part upon U.S. Patent Application Publication No. U.S. 2002/0076490 to Chiang et al. (the '490 published application) and U.S. Patent No. 6,442,950 to Tung (the '950 patent).
- 7. I make this Declaration under 37 C.F.R. § 1.131 in order to present a showing of facts establishing a reduction to practice of the invention claimed in Application No. 10/046,426 in this country prior to December 15, 2000, which is the earliest effective filing date of the '490 published application.

- 8. All of the facts described herein took place in the United States.
- Annexed hereto is Exhibit B, which is a true copy of an Emcore Patent Disclosure, the date of which has been redacted, but which predates December 15, 2000. The disclosure details a reactor for epitaxial deposition having a cylindrical shutter with an internal cavity for receiving a coolant, which discloses each ani every feature of the reactor as claimed in at least one pending claim of Application No. 10/046,426. As set forth in the patent disclosure, my invention is described as a reactor for growing epitaxial layers including an airtight reaction chamber having a passthrough opening for inserting and removing wafer parriers from the reaction chamber, cylindrical shutter located inside the reaction chamber for selectively closing the passthrough opening, the cylindrical shutter being movable between a first position for closing the passthrough opening and a second position for opening the passthrough opening, whereby the cylindrical shutter has an internal cavity adapted to receive a cooling fluid.
- of an Emcore print, the date of which has been redacted, but which predates December 15, 2000. The print details a cylindrical shutter having an internal cavity for receiving a coolant.

11. Prior to December 15, 2000, we thus invented and actually reduced to practice a reactor for growing epitaxial layers having a cylindrical shutter with an internal cavity adapted to receive a cooling fluid.

12. It is submitted that the foregoing presentation of facts and supporting documentation establishes the completion of Applicants' claimed invention and that such completion predates December 15, 2000

of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Date Date

SCOTT ELMAN

Attachments:

Exhibit A - Merger Document

Exhibit B - Emcore Corporation Patent Disclosure

Exhibit C - Emcore Corporation Print

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1510 142 -300

# Additional patent numbers:

6,368,404 6,349,270 6,492,625 6,506,252 6,547,876

Q4; 4:22PM:SSMP

3.0-069

Docket No.: F53342

15/6/742/4366 A 2 B

	ORM COVER SHEET U.S. DEPARTMENT OF COMMERCE			
(Rev. 03-01) OMB No. 0661-0027 (exp.5/31/2002) P08/REV03 PATEN	PATENTS ONLY			
Tab settings → → → ▼	▼ ▼ ▼ ▼			
To the Director of the United States Patent and Trademark Office	ce: Please record the attached original documents or copy thereof.			
Name of conveying party(ies):     EMCORE Corporation	Name and address of receiving party(ies):			
	Name: Veeco Instruments Inc.			
	Internal Address:			
Additional names(s) of conveying party(ies)   Yes  No				
3. Nature of conveyance:				
Assignment	Street Address:			
☐ Security Agreement ☐ Change of Name				
Other	City: Woodbury State: NY ZIP: 11797			
Execution Date: December 22, 2003	Additional name(s) & address(es) attached?   Yes  No			
4. Application number(s) or patent numbers(s):				
If this document is being filed together with a new application,	, the execution date of the application is:			
A. Patent Application No.(s)	B. Patent No.(s)			
09/619,254 60/514,959 10/046,426 10/304,646	4,714,091       5,336,324       5,835,678         4,772,356       5,544,618       6,001,183         4,838,983       5,759,281       6,080,241         4,969,416       5,835,677       6,197,121			
10/268,464				
Additional numbers attact	hed? 🛮 Yes 🗆 No			
Name and address of party to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:			
Name: Philip Braginsky	7. Total fee (37 CFR 3.41):\$ 880.00			
Internal Address:	☐ Enclosed - Any excess or insufficiency should be credited or debited to deposit account			
	Authorized to be charged to deposit account			
Street Address:	8. Deposit account number:			
	19-1013			
City: Garden City State: NY ZIP: 11530	(Attach duplicate copy of this page if paying by deposit account)			
	SE THIS SPACE			
9. Statement and signature.  To the best of my knowledge and belief, the foregoing information of the original document.	ntigatistrue and conject and any attached copy is a true copy			
Philip Braginsky, 40,527	January 8, 2004			
Name of Person Signing  Total number of pages including cover she	Signature  eet, attachments, and document:  6  Date			

#### Patent Assignment

WHEREAS, EMCORE Corporation (hereinafter, "Assignor"), a New Jersey corporation with a place of business at 145 Belmont Drive, Somerset, NJ is the owner of rights in certain patents and/or patent applications listed in the attached Schedule, and the inventions disclosed and claimed therein (the "Patents");

WHEREAS, Veeco Instruments Inc. (hereinafter, "Assignee"), a corporation organized and existing under the laws of the State of Delaware with offices at 100 Sunnyside Blvd., Suite B, Woodbury, NY 11797-2902, United States of America, desires to acquire Assignor's entire right, title, and interest in and to the Patents; and

WHEREAS, Assignor and Assignee have entered into an Intellectual Property Agreement pursuant to which Assignor has agreed to assign certain proprietary technology, including the Patents, to Assignee.

NOW THEREFORE, effective immediately by this document, and for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor does hereby sell, assign and transfer to Assignee, and its successors and assigns, Assignor's entire right, title, and interest, in the United States and all foreign countries, in the Patents, and all continuations, divisions, extensions, reexaminations, reissues, and substitutes thereof, rights of priority under the International Convention for the Protection of Industrial Property, the Inter-American Convention Relating to Patents, Designs and Industrial Models, and any other international agreements to which the United States adheres, and in and to all income, royalties, damages, claims, and payments now or hereafter due or payable with respect thereto, and in and to all causes of action (either in law or in equity) and the right to sue, counterclaim, and recover for past, present, and future infringement of the rights assigned to Assignee hereunder.

Assignor hereby agrees to execute any papers and to perform such other proper acts as reasonably necessary to secure to Assignee or to its successors or assigns, the rights, title and interest hereby transferred.

H:\work\1714\F53297\Assignments\Patent Assignment.doc

WHEREFORE, Assignor has duly executed this Patent Assignment on the date indicated below.

("Assignor")

Vice President & General Course

[STATE OF <u>New Jersey</u>)

On this <u>\$2</u> day of Occasion 2003 before me, a Notary Public in and for the County of Monamouth in the State of New Tersoy, personally appeared ... W. Brodie and being duly sworn, averred that, being duly authorized, he executed the toregoing Assignment as his free and voluntary act for the uses and purposes therein set forth.

**NOTARY PUBLIC** 

My Commission Expires: 5/1/2007]

SILVIA GENTILE NOTARY PUBLIC OF NEW JERSEY My Commission Expires May 1, 2007

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**PATENT** 

**REEL: 014242 FRAME: 0268** 

U.S. Patent No. 6,506,252 Chinese Patent Appln. No. 01822507.1 European Patent Appln. No. 01964250.3 Japanese Patent Appln. No. 2002-562804 Korean Patent Appln. No. 10-2003-7010387

SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CVD

U.S. Patent No. 6,547,876

APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION

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U.S. Patent Appln. No. 10/046,426

REACTOR HAVING A MOVABLE SHUTTER

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APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREFOR

U.S. Provisional Appln. No. 60/514,959

WAFER CARRIER FOR GROWING GaN WAFERS

PCT/US03/26112 Taiwan Patent Appln. No. 092125071 ALKYL PUSH FLOW FOR VERTICAL FLOW ROTATING DISK REACTORS

N/A

METHOD AND DEVICE FOR WAFER AND CARRIER CONTROL DURING MOCVD OF Gan related materials

REEL: 014242 FRAME: 0270

## Patent Schedule

U.S. Patent No. 4,714,091 Japanese Patent No. 1758220	MODULAR GAS HANDLING APPARATUS
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U.S. Patent No. 5,835,677 U.S. Patent No. 5,835,678	LIQUID VAPORIZER SYSTEM AND METHOD
U.S. Patent No. 6,001,183	WAFER CARRIERS FOR EXITAXIAL GROWTH PROCESSES
U.S. Patent No. 6,080,241	CHEMICAL VAPOR DEPOSITIONS CHAMBER HAVING AN ADJUSTABLE FLOW FLANGE
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U.S. Patent No. 6,368,404	INDUCTION HEATING CHEMICAL VAPOR DEPOSITION REACTOR
U.S. Patent No. 6,349,270	METHOD AND APPARATUS FOR MEASURING THE TEMPERATURE OF OBJECTS ON A FAST MOVING HOLDER
U.S. Patent No. 6,492,625 Chinese Patent Appln. No. 01819511.3 European Patent Appln. No. 01957492.0 Japanese Patent Appln. No. 2002-530254 Korean Patent Appln. No. 10-2003-7003837	APPARATUS AND METHOD FOR CONTROLLING TEMPERATURE UNIFORMITY OF SUBSTRATES

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## REACTOR FOR HIGH TEMPERATURE EPITAXIAL DEPOSITION

EMCORE Corporation, 145 Belmont Drive, Somerset, NJ 08873 Authors: Keng Moy. Scott Elman, Vadim Boguslavskiy, Alex Gurary

## PATENT DISCLOSURE

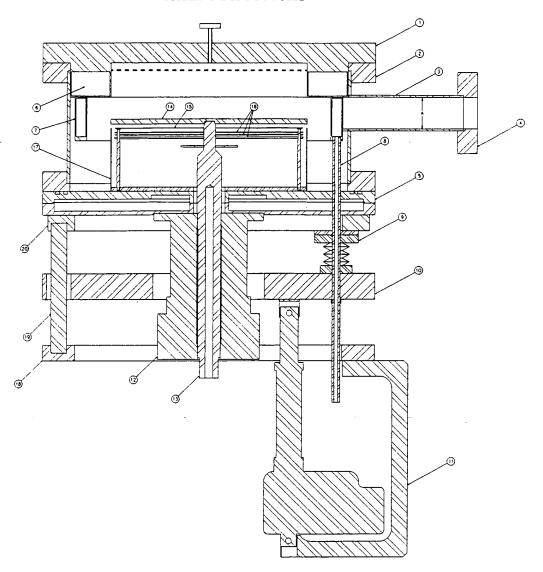


Figure 1. Schematics of the reactor for high temperature epitaxial deposition

#### Abstract.

Object of the invention is a reactor for high temperature epitaxial deposition with mechanism for wafer carrier transfer in and out reactor which do not produce disturbance in the axisymmetric uniformity of thermal and flow field inside reactor and, hence, provides for extremely uniform epitaxial deposition. Invention is applicable preferably to axisymmetric reactor for epitaxial deposition of siC (1600 C) and GaN (1100 C). Additionally invention is applicable for epitaxial reactor based on the high speed vertical rotating disk technology.

#### Background of the invention.

Most of production level epitaxial deposition reactors have a cylindrical shape with opening on the side wall to transfer wafer carriers in and out of the reactor. Opening on the side is connected through the gate valve with load lock which allows the reactor to be open each run while maintaining a low level of contamination in the reactor environment required for the advanced epitaxial deposition. During the deposition run the opening on the wall is covered by the special movable shutter with surface larger than opening to prevent gate valve overheating and particles formation. Unfortunately shutter also provides disturbance in the process flow dynamic (because to provide its movement shutter could not perfectly fit dimensions of the opening in the wall) and disturbance in the reactor thermal dynamic (because heat flow from the shutter is unavoidably different from the wall). Especially significant is thermal disturbance from the shutter in the reactor for high temperature epitaxial deposition (SiC – 1600 C, GaN – 1100 C) where reactor wall are usually water cooled while shutter is not. Because shutter components are logically located approximately on the wafer carrier level, the disturbance from it can have a significant negative effect on the deposition process which is extremely sensitive to uniformity of reactants flow and temperature distribution inside process reactor.

#### Description of the invention.

Invention is schematically shown (but not limited to) in figure 1. Cylindrical process reactor 2 is made of stainless steel. Reactants are introduced inside reactor 2 through the shower head type water cooled injector flange 1. Water cooled element 6 confine reactants flow to increase deposition efficiency. Wafer carrier 14 with substrates (Si, GaAs, Ge, InP, SiC, sapphire, etc.) for epitaxial deposition can be transferred by special vacuum robot (not shown in figure) through the passthrough 3 with flange 4 connected to gate valve (not shown) that separate reactor environment. Wafer carrier 14 is heated by the radiant heating element(s) 15 which high heating efficiency is provided by three horizontal heat shields 16 and vertical cylindrical heat shield 17. Wafer carrier is supported and spanned by the water cooled spindle 13 sealed from outside by commercially available vacuum rotary feedthrough (in most cases ferrofluidic type) 12 with implemented electrical motor. Process reactor 2 and rotary feedthrough 12 are fixed on water cooled base plate 5.

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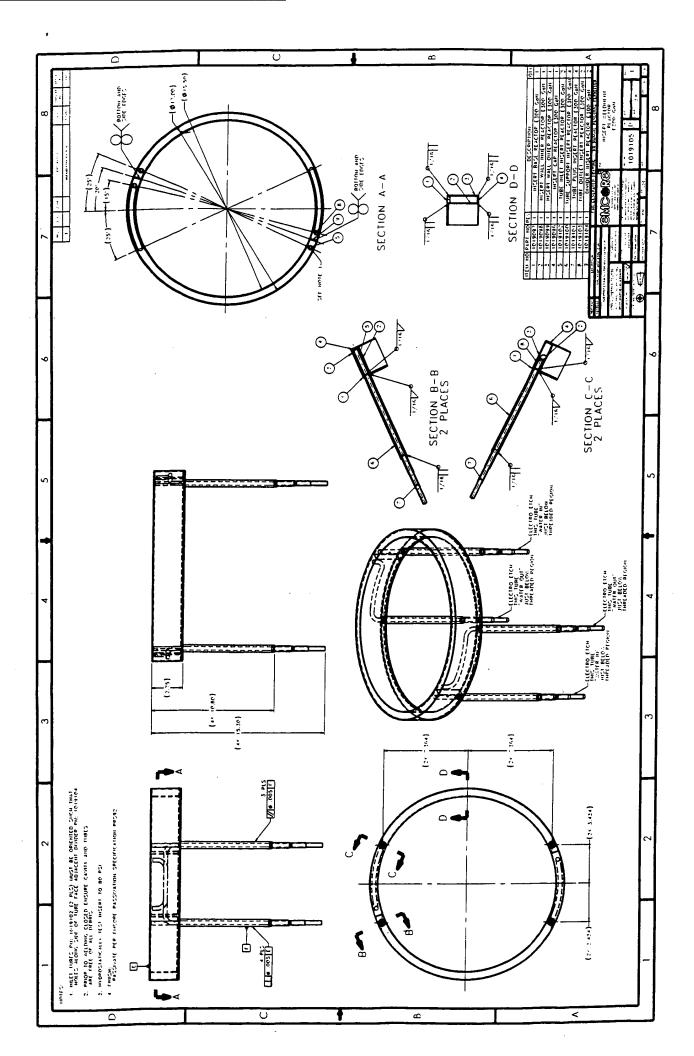
Movable tubing allows the water cooled shutter 7 to close passthrough 3 opening during epitaxial deposition run. At this time water cooled shutter 7 provides for uniform temperature and flow field around wafer carrier 14 that are required for uniform epitaxial deposition. When deposition run is over, the water cooled shutter 7 is moved down (by force transferred through tubing 8 from electro-mechanical actuator 11) and open passthrough 3 to transfer old carrier 14 from the reactor and new carrier 14 (not shown) in to the reactor.

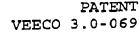
### History of the invention:

Water cooled cylindrical shutter was independently suggested and implemented by Alex Gurary and Vadim Boguslavskiy in D75 shell reactor on system 6; and by Keng Moy and Scott Elman in E300 GaN system. No system with water cooled cylindrical shutter was sold so far and this design was not presented in papers or on the conferences.

## Why we should apply for this invention:

We will protect IP on new important for EMCORE product – E300 GaN system. We strongly believe that successful implementation of this system is largely due to uniform flow and thermal field achieved because of cylindrical water cooled shutter implementation is this system. In future we can expect use such a shutter on new generation of EMCORE's systems.







## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of

Gurary et al.

Group Art Unit: 1763

Application No. 10/046,426

Examiner: K. Moore

Filed: January 16. 2002

For: REACTOR HAVING A MOVABLE

SHUTTER

Commissioner for Pat≥nts P.O. Box 1450 Alexandria, VA 22313-1450

## DECLARATION UNDER 37 C.F.R. § 1.131

Sir:

- 1. I, Keng Moy, am one of the co-inventors with, Alex Gurary, Scott Elman and Vadim Boguslavskiy of the above-identified pending U.S. Patent Application No. 10/046,426, filed in the United States Patent and Trademark Office on January 16, 2002.
- 2. I was employed by Emcore Corporation, the original assignee of Application No. 10/046,426, as an Engineer during a period from May 1937 through November 2003. In November 2003, the TurboDisc division of Emcore Corporation was purchased by Veeco Instruments Inc. Since that date to the present, I have been employed by Veeco Instruments Inc. as an Engineer.
- 3. On December 23, 2003, Application No. 10/046,426 was assigned from Emmore Corporation to Veeco Instruments Inc. A

Patent Assignment for Application No. 10/046,426 was recorded in the United States Fatent and Trademark Office at Reel 014242, Frame 0267, on Jamuary 8, 2004. A copy of the Patent Assignment is annexed hereto as Exhibit A.

- 4. I am aware that Application No. 10/046,426 claims benefit of U.S. Provisional Application Ser. No. 60/296,598, filed June 7, 200...
- 5. I invented the subject matter of Application No. 10/046,426, including at least one of the claims therein, with Scott Elman, Keng May and Vadim Boguslavskiy, and in accordance with our invention, we reduced the invention to practice prior to December 15, 2000.
- 6. I am familiar with the prosecution of Application No. 10/046,426, including the Office Action mailed December 16, 2003. In particular, this Office Action includes a rejection based in part upon J.S. Patent Application Publication No. U.S. 2002/0076490 to Chiang et al. (the '490 published application) and U.S. Patent No. 5,442,950 to Tung (the '950 patent).
- 7. I make this Declaration under 37 C.F.R. § 1.131 in order to present a showing of facts establishing a reduction to practice of the invention claimed in Application No. 10/046,426 in this country prior to December 15, 2000, which is the earliest effective filing date of the '490 published application.
- 8. All of the facts described herein took place in the United States

- Annexed hereto is Exhibit B, which is a true copy of an Emcore Patent Disclosure, the date of which has been redacted, but which predates December 15, 2000. The disclosure details a reactor for epitaxial deposition having a cylindrical shutter with an internal cavity for receiving a coolant, which discloses each and every feature of the reactor as claimed in at least one pending claim of Application No. 10/046,426. As set forth in the patent disclosure, my invention is described as a reactor for growing epitaxial layers including an airtight reaction chamber having a passthrough opening for inserting and removing wafer carriers from the reaction chamber, and a cylindrical shutter located inside the reaction chamber for selectively closing the passthrough opening, the cylindrical shutter being movable between a first position for closing the passthrough opening and a second position for opening the passthrough opening, whereby the cylindrical shutter has an internal cavity adapted to receive a cooling fluid.
- of an Emcore print the date of which has been redacted, but which predates December 15, 2000. The print details a cylindrical shutter having an internal cavity for receiving a coolant.
- 11. Prio: to December 15, 2000, we thus invented and actually reduced to practice a reactor for growing epitaxial

layers having a cylindrical shutter with an internal cavity adapted to receive a cooling fluid.

- 12. It is submitted that the foregoing presentation of facts and supporting documentation establishes the completion of Applicants' claimed invention and that such completion predates December 15, 2000
- of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

5/12/2004

Date

Attachments:

Exhibit A - Merger Document

Exhibit B - Emcore Corporation Patent Disclosure

Exhibit C - Emcore Corporation Print

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3.0-069

Docket No.: F53342

1510 742 4966 # 4 A B

FORM PTO-1595 (Modified)	RECORDATION FO	RM COVER SHEET		ARTMENT OF COMMERCE
(Rev. 03-01) DMB No. 0551-0027 (exp.5/31/2002) P08/REV03	PATENT	SONLY	1	Patent and Trademark Office
Tab settings → → ▼	▼	<b>* *</b>		<b>▼ ▼</b>
To the Director of the United States Pate	ent and Trademark Office			
Name of conveying party(ies):     EMCORE Corporation		2. Name and addre	ss of receiving party	(ies):
	·	Name: Veeco In:	struments Inc.	
	ļ	Internal Address:		
Additional names(s) of conveying party(ies)	☑ Yes ☐ No			
3. Nature of conveyance:				
	Merger	Street Address:		
☐ Security Agreement ☐	Change of Name			
Other		City: Woodbury	State	: <u>NY</u> ZIP: <u>11797</u>
Execution Date: December 22, 2003		Additional name(s) & a	address(es) attached?	☐ Yes ☒ No
4. Application number(s) or patent number	rs(s):			
If this document is being filed together w	vith a new application,	the execution date of	the application is:	
A. Patent Application No.(s)		B. Patent No	o.(s)	
09/619,254 60/514,959	ĺ	4,714,091	5,336,324	5,835,678
10/046,426	ļ	4,772,356	5,544,618	5,835,678 6,001,183 6,080,241 6,197,121
10/304,646		4,838,983	5,759,281	6,080,241 <b>6</b> ,197,121 <b>6</b>
10/268,464		4,969,416	5,835,677	
A	dditional numbers attach	ed? 🛛 Yes 🗌 N	lo	018
Name and address of party to whom corconcerning document should be mailed:	rrespondence	6. Total number of a	oplications and pater	
Name: Philip Braginsky		7. Total fee (37 CFR	3.41):\$	880.00
Internal Address:			y excess or insufficient of the description of the deposit according to the deposit according to the description of the descrip	ency should be
		☑ Authorized to I	be charged to depos	·
Street Address:		8. Deposit account n	umber:	
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City: Garden City State:	NY ZIP: 11530	(Attach duplicate copy	of this page if paying by o	deposit account)
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9. Statement and signature.		$\overline{}$		any in a true conv
To the best of my knowledge and belief, of the original document.	the foregoing informat	ryus irue and correct	angjany attached co	opy is a live copy
Philip Braginsky, 40,527		\	January	8, 2004
Name of Person Signing		Signature	\ 6	Date
	ages including cover she	et, attachments, and do	cument:	

#### Patent Assignment

WHEREAS, EMCORE Corporation (hereinafter, "Assignor"), a New Jersey corporation with a place of business at 145 Belmont Drive, Somerset, NJ is the owner of rights in certain patents and/or patent applications listed in the attached Schedule, and the inventions disclosed and claimed therein (the "Patents");

WHEREAS, Veeco Instruments Inc. (hereinafter, "Assignee"), a corporation organized and existing under the laws of the State of Delaware with offices at 100 Sunnyside Blvd., Suite B, Woodbury, NY 11797-2902, United States of America, desires to acquire Assignor's entire right, title, and interest in and to the Patents; and

WHEREAS, Assignor and Assignee have entered into an Intellectual Property Agreement pursuant to which Assignor has agreed to assign certain proprietary technology, including the Patents, to Assignee.

NOW THEREFORE, effective immediately by this document, and for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor does hereby sell, assign and transfer to Assignee, and its successors and assigns, Assignor's entire right, title, and interest, in the United States and all foreign countries, in the Patents, and all continuations, divisions, extensions, reexaminations, reissues, and substitutes thereof, rights of priority under the International Convention for the Protection of Industrial Property, the Inter-American Convention Relating to Patents, Designs and Industrial Models, and any other international agreements to which the United States adheres, and in and to all income, royalties, damages, claims, and payments now or hereafter due or payable with respect thereto, and in and to all causes of action (either in law or in equity) and the right to sue, counterclaim, and recover for past, present, and future infringement of the rights assigned to Assignee hereunder.

Assignor hereby agrees to execute any papers and to perform such other proper acts as reasonably necessary to secure to Assignee or to its successors or assigns, the rights, title and interest hereby transferred.

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WHEREFORE, Assignor has duly executed this Patent Assignment on the date indicated below.

("Assignor")

By:

Howard Brodie

Vice President & General Course

Date: December 22, 2003

[STATE OF <u>New Jersey</u>)

COUNTY OF Monmouth )

On this <u>A2</u> day of <u>Occube</u> <u>200</u> before me, a Notary Public in and for <u>Mem Memble</u> in the State of <u>Mew Tersey</u>, personally appeared to the toregoing Assignment as his free and voluntary act for the uses and purposes therein set forth.

**NOTARY PUBLIC** 

My Commission Expires: 5/1/2007]

SILVIA GENTILE NOTARY PUBLIC OF NEW JERSEY My Commission Expires May 1, 2007

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**PATENT** 

REEL: 014242 FRAME: 0268

U.S. Patent No. 6,506,252 Chinese Patent Appln. No. 01822507.1 European Patent Appln. No. 01964250.3 Japanese Patent Appln. No. 2002-562804 Korean Patent Appln. No. 10-2003-7010387

SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CVD

U.S. Patent No. 6,547,876

APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION

U.S. Patent Appln. No. 09/619,254 European Patent Appln. No. 00952166.7 Japanese Patent Appln. No. 512955/2001 Korean Patent Appln. No. 2002-701052 Taiwan Patent No. NI-154647 APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREOF

U.S. Patent Appln. No. 10/046,426

REACTOR HAVING A MOVABLE SHUTTER

U.S. Patent Appln. No. 10/304,646 U.S. Patent Appln. No. 10/268,464 SUSCEPTORLESS REACTOR FOR GROWING EPITAXIAL LAYERS ON WAFERS BY CHEMICAL VAPOR DEPOSITION

U.S. Patent Appln. No. 09/619,254

APPARATUS FOR GROWING EPITAXIAL LAYERS ON WAFERS USING LOW PRESSURE INTERFACE AND METHODS THEREFOR

U.S. Provisional Appln. No. 60/514,959

WAFER CARRIER FOR GROWING GaN WAFERS

PCT/US03/26112 Taiwan Patent Appln. No. 092125071 ALKYL PUSH FLOW FOR VERTICAL FLOW ROTATING DISK REACTORS

N/A

METHOD AND DEVICE FOR WAFER AND CARRIER CONTROL DURING MOCVD OF Gan related materials

## Patent Schedule

U.S. Patent No. 4,714,091 Japanese Patent No. 1758220	MODULAR GAS HANDLING APPARATUS
U.S. Patent No. 4,772,356 U.S. Patent No. 4,838,983 U.S. Patent No. 4,969,416	GAS TREATMENT APPARATUS AND METHOD
U.S. Patent No. 5,336,324 U.S. Patent No. 5,544,618	APPARATUS FOR DEPOSITING A COATING ON A SUBSTRATE
U.S. Patent No. 5,759,281	CVD REACTOR FOR UNIFORM HEATING WITH RADIANT HEATING ELEMENTS
U.S. Patent No. 5,835,677 U.S. Patent No. 5,835,678	LIQUID VAPORIZER SYSTEM AND METHOD
U.S. Patent No. 6,001,183	WAFER CARRIERS FOR EXITAXIAL GROWTH PROCESSES
U.S. Patent No. 6,080,241	CHEMICAL VAPOR DEPOSITIONS CHAMBER HAVING AN ADJUSTABLE FLOW FLANGE
U.S. Patent No. 6,197,121	CHEMICAL VAPOR DEPOSITION APPARATUS
U.S. Patent No. 6,368,404	INDUCTION HEATING CHEMICAL VAPOR DEPOSITION REACTOR
U.S. Patent No. 6,349,270	METHOD AND APPARATUS FOR MEASURING THE TEMPERATURE OF OBJECTS ON A FAST MOVING HOLDER
U.S. Patent No. 6,492,625 Chinese Patent Appln. No. 01819511.3 European Patent Appln. No. 01957492.0 Japanese Patent Appln. No. 2002-530254 Korean Patent Appln. No. 10-2003-700383	APPARATUS AND METHOD FOR CONTROLLING TEMPERATURE UNIFORMITY OF SUBSTRATES

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## REACTOR FOR HIGH TEMPERATURE EPITAXIAL DEPOSITION

EMCORE Corporation, 145 Belmont Drive, Somerset, NJ 08873 Authors: Keng Moy. Scott Elman, Vadim Boguslavskiy, Alex Gurary

## PATENT DISCLOSURE

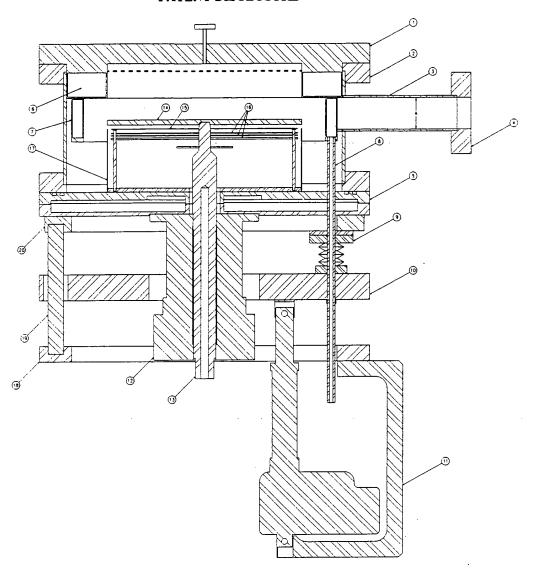


Figure 1. Schematics of the reactor for high temperature epitaxial deposition

#### Abstract.

Object of the invention is a reactor for high temperature epitaxial deposition with mechanism for wafer carrier transfer in and out reactor which do not produce disturbance in the axisymmetric uniformity of thermal and flow field inside reactor and, hence, provides for extremely uniform epitaxial deposition. Invention is applicable preferably to axisymmetric reactor for epitaxial deposition of siC (1600 C) and GaN (1100 C). Additionally invention is applicable for epitaxial reactor based on the high speed vertical rotating disk technology.

#### Background of the invention.

Most of production level epitaxial deposition reactors have a cylindrical shape with opening on the side wall to transfer wafer carriers in and out of the reactor. Opening on the side is connected through the gate valve with load lock which allows the reactor to be open each run while maintaining a low level of contamination in the reactor environment required for the advanced epitaxial deposition. During the deposition run the opening on the wall is covered by the special movable shutter with surface larger than opening to prevent gate valve overheating and particles formation. Unfortunately shutter also provides disturbance in the process flow dynamic (because to provide its movement shutter could not perfectly fit dimensions of the opening in the wall) and disturbance in the reactor thermal dynamic (because heat flow from the shutter is unavoidably different from the wall). Especially significant is thermal disturbance from the shutter in the reactor for high temperature epitaxial deposition (SiC – 1600 C, GaN – 1100 C) where reactor wall are usually water cooled while shutter is not. Because shutter components are logically located approximately on the wafer carrier level, the disturbance from it can have a significant negative effect on the deposition process which is extremely sensitive to uniformity of reactants flow and temperature distribution inside process reactor.

#### Description of the invention.

Invention is schematically shown (but not limited to) in figure 1. Cylindrical process reactor 2 is made of stainless steel. Reactants are introduced inside reactor 2 through the shower head type water cooled injector flange 1. Water cooled element 6 confine reactants flow to increase deposition efficiency. Wafer carrier 14 with substrates (Si, GaAs, Ge, InP, SiC, sapphire, etc.) for epitaxial deposition can be transferred by special vacuum robot (not shown in figure) through the passthrough 3 with flange 4 connected to gate valve (not shown) that separate reactor environment. Wafer carrier 14 is heated by the radiant heating element(s) 15 which high heating efficiency is provided by three horizontal heat shields 16 and vertical cylindrical heat shield 17. Wafer carrier is supported and spanned by the water cooled spindle 13 sealed from outside by commercially available vacuum rotary feedthrough (in most cases ferrofluidic type) 12 with implemented electrical motor. Process reactor 2 and rotary feedthrough 12 are fixed on water cooled base plate 5.

Passthrough 3 opening is covered by cylindrical shutter 7 with internal cavity for water cooling. Shutter 7 is located on at least two tubing 8 (only one is shown in figure) which is sealed to the reactor based plate 5 using bellow 9. Another end of the tubing 8 is connected to the moveable plate 10 installed using linear motion guide 19 connected through the spacer 20 to the reactor base plate 5. Plate 10 can move up and down by electro-mechanical actuator 11 fixed using stationary plate 18, guide 19, and spacer 20 on the reactor base plate 5. Cooling water is supplied to moveable shutter 7 through the flexible tubing (not shown) connected with the first tube 8, second tube 8 provide for cooling water return.

Movable tubing allows the water cooled shutter 7 to close passthrough 3 opening during epitaxial deposition run. At this time water cooled shutter 7 provides for uniform temperature and flow field around wafer carrier 14 that are required for uniform epitaxial deposition. When deposition run is over, the water cooled shutter 7 is moved down (by force transferred through tubing 8 from electro- mechanical actuator 11) and open passthrough 3 to transfer old carrier 14 from the reactor and new carrier 14 (not shown) in to the reactor.

#### History of the invention:

Water cooled cylindrical shutter was independently suggested and implemented by Alex Gurary and Vadim Boguslavskiy in D75 shell reactor on system 6; and by Keng Moy and Scott Elman in E300 GaN system. No system with water cooled cylindrical shutter was sold so far and this design was not presented in papers or on the conferences.

## Why we should apply for this invention:

We will protect IP on new important for EMCORE product – E300 GaN system. We strongly believe that successful implementation of this system is largely due to uniform flow and thermal field achieved because of cylindrical water cooled shutter implementation is this system. In future we can expect use such a shutter on new generation of EMCORE's systems.

